

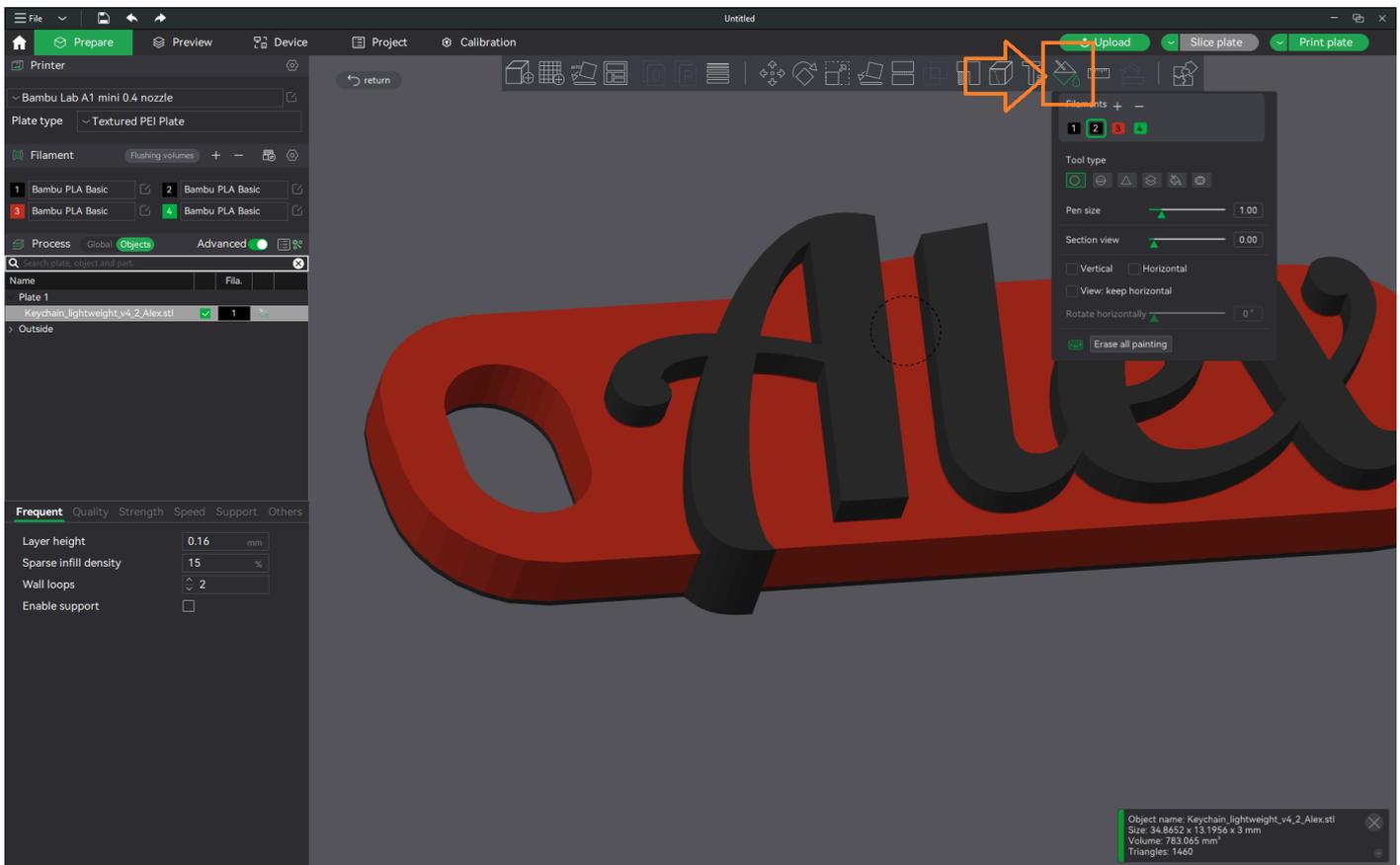
Bambulabs A1 mini

- Painting an STL without color information
- Peeling layers: set slower initial layer

Painting an STL without color information

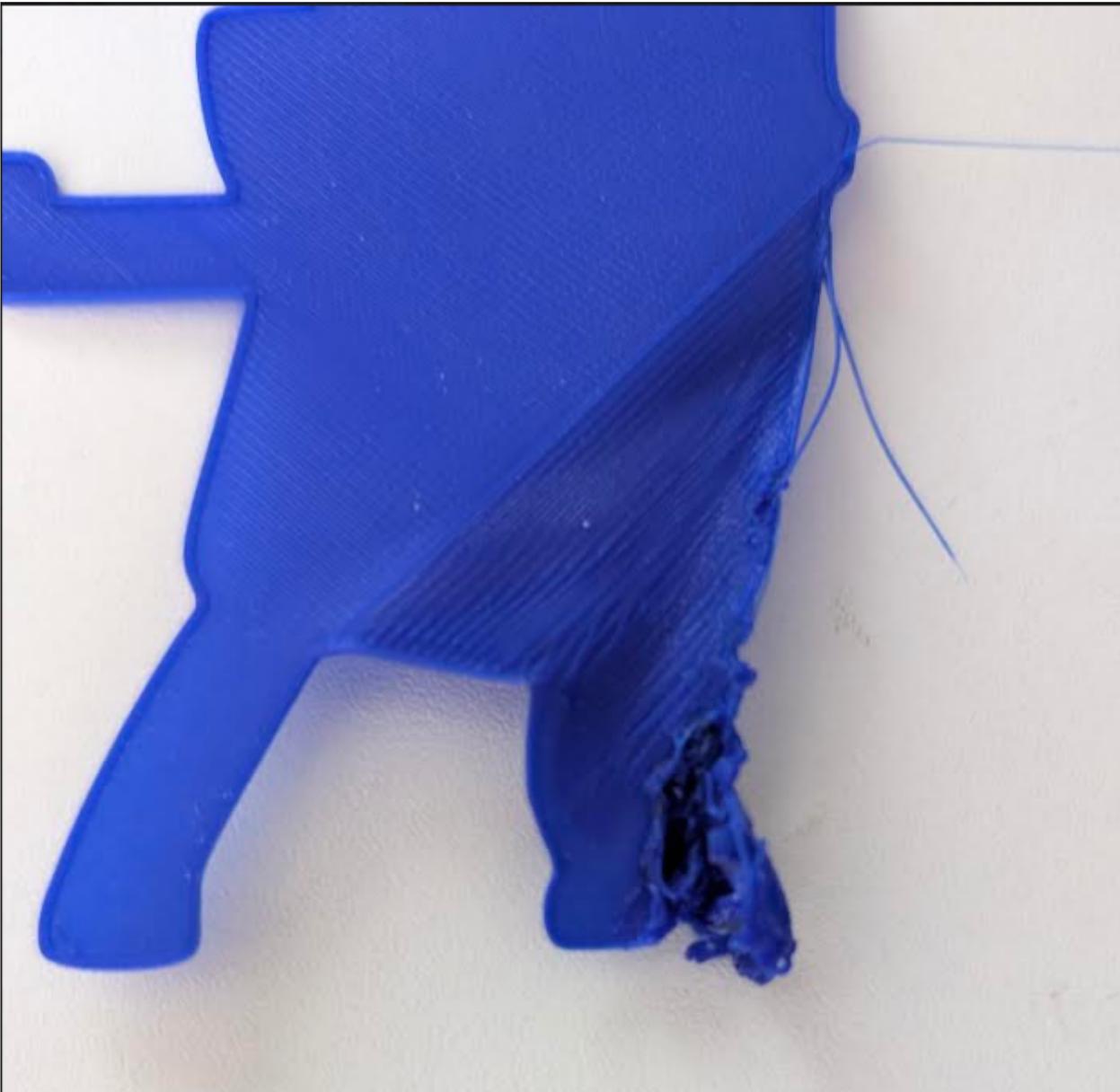
It can be that you import an STL file but want to add color information.

Its easy with the bucket and start drawing.



Peeling layers: set slower initial layer

Some filament seems to be more sensitive for this issue. Trying to adjust the temperature compounded problems.



The solution seems to be to slow down the initial layer. From 50mm/s to 30mm/s

1 Generic PLA

Process Global Objects Advanced

* 0.20mm Standard @BBL A1M

Quality Strength **Speed** Support Others

Initial layer speed

Initial layer	30	mm/s
Initial layer infill	105	mm/s

Other layers speed

Outer wall	200	mm/s
Inner wall	300	mm/s