

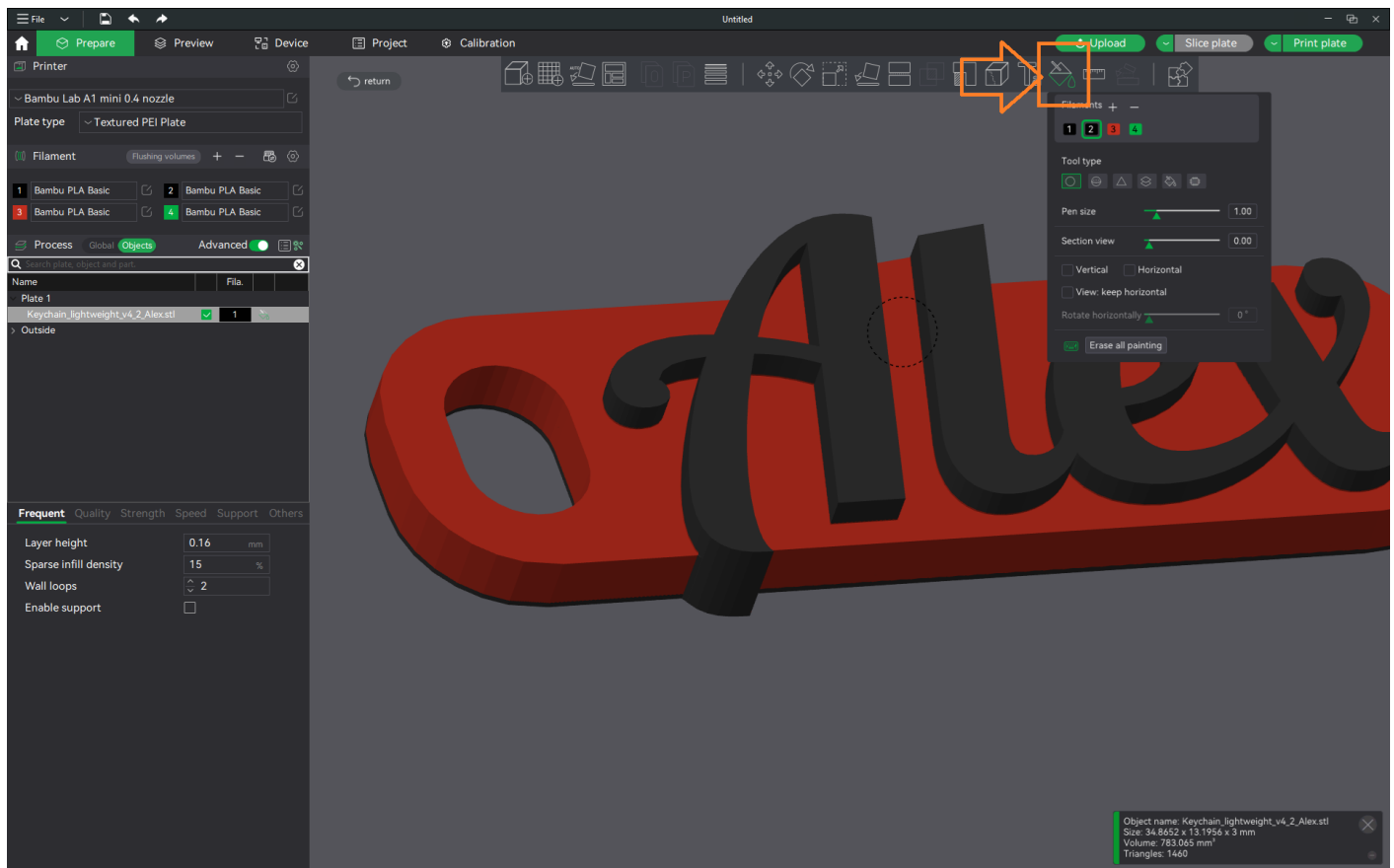
Bambulabs A1 mini

- Painting an STL without color information
- Peeling layers: set slower initial layer

Painting an STL without color information

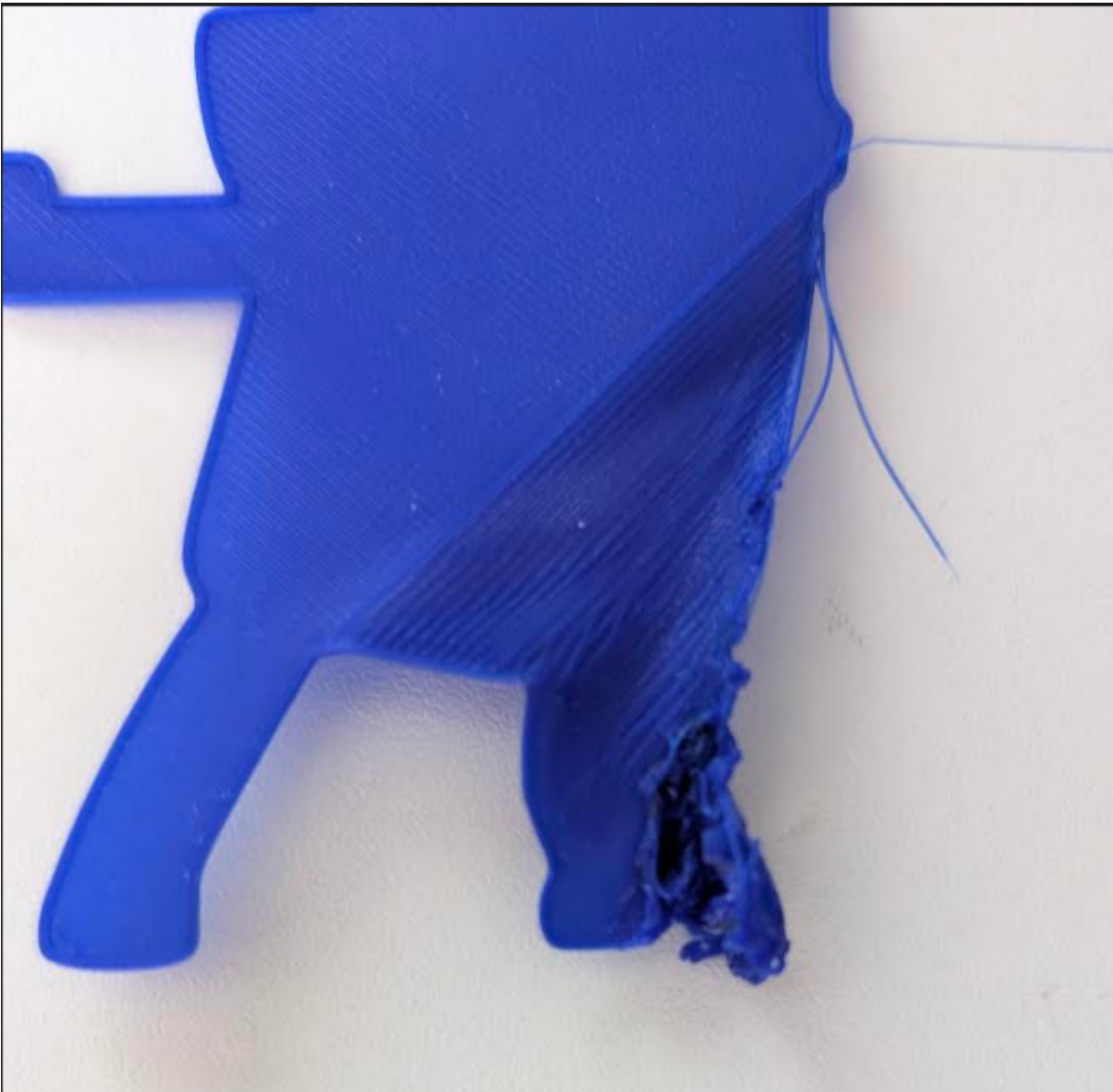
It can be that you import an STL file but want to add color information.

Its easy with the bucket and start drawing.



Peeling layers: set slower initial layer

Some filament seems to be more sensitive for this issue. Trying to adjust the temperature compounded problems.



The solution seems to be to slow down the initial layer. From 50mm/s to 30mm/s

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Generic PLA

Process

Global

Objects

Advanced

* 0.20mm Standard @BBL A1M

Quality

Strength

Speed

Support

Others

Initial layer speed

Initial layer

30

mm/s

Initial layer inmm

105

mm/s

Other layers speed

Outer wall

200

mm/s

Inner wall

300

mm/s