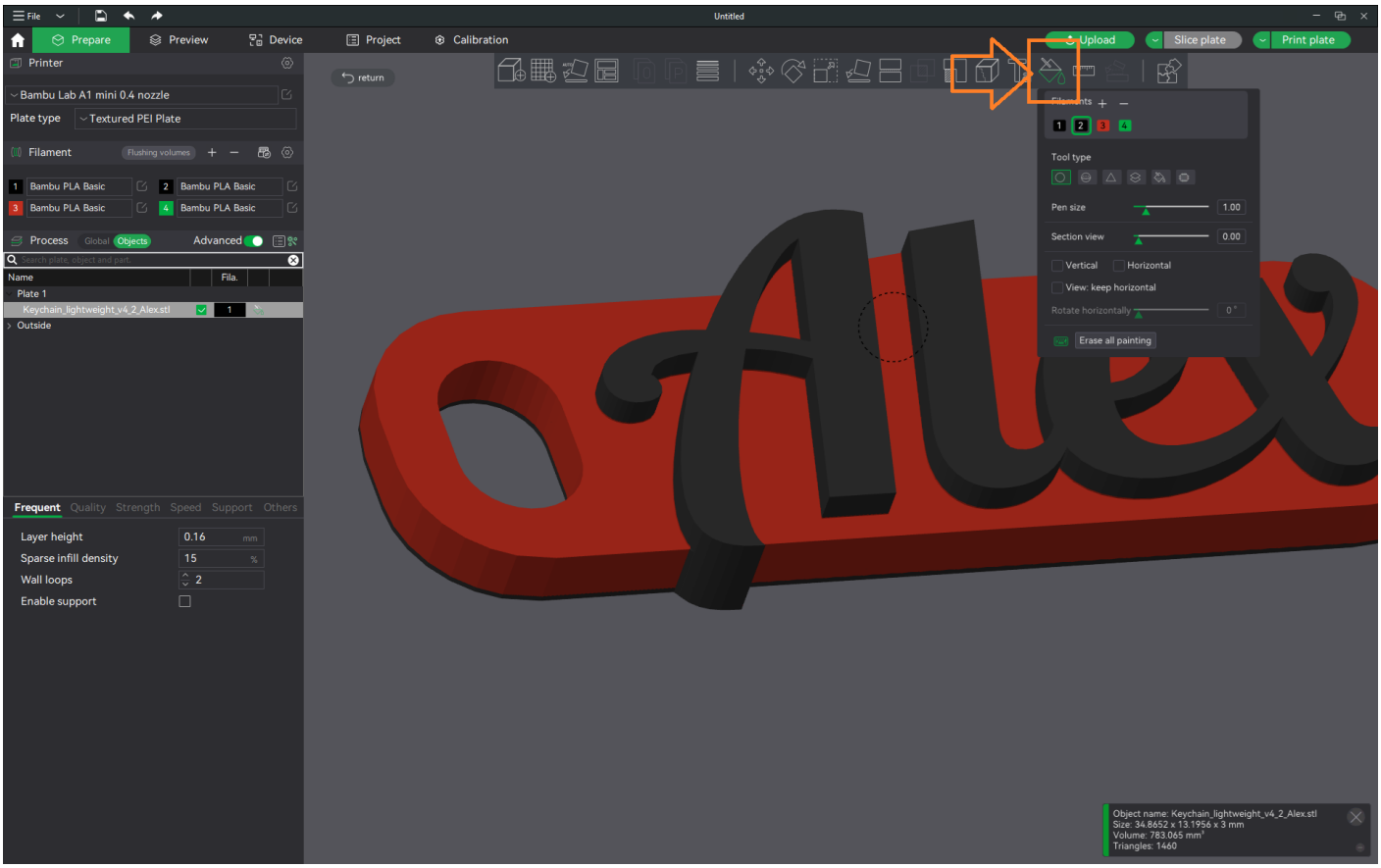
Bambulabs A1 mini

- Painting an STL without color information
- Peeling layers: set slower initial layer

Painting an STL without color information

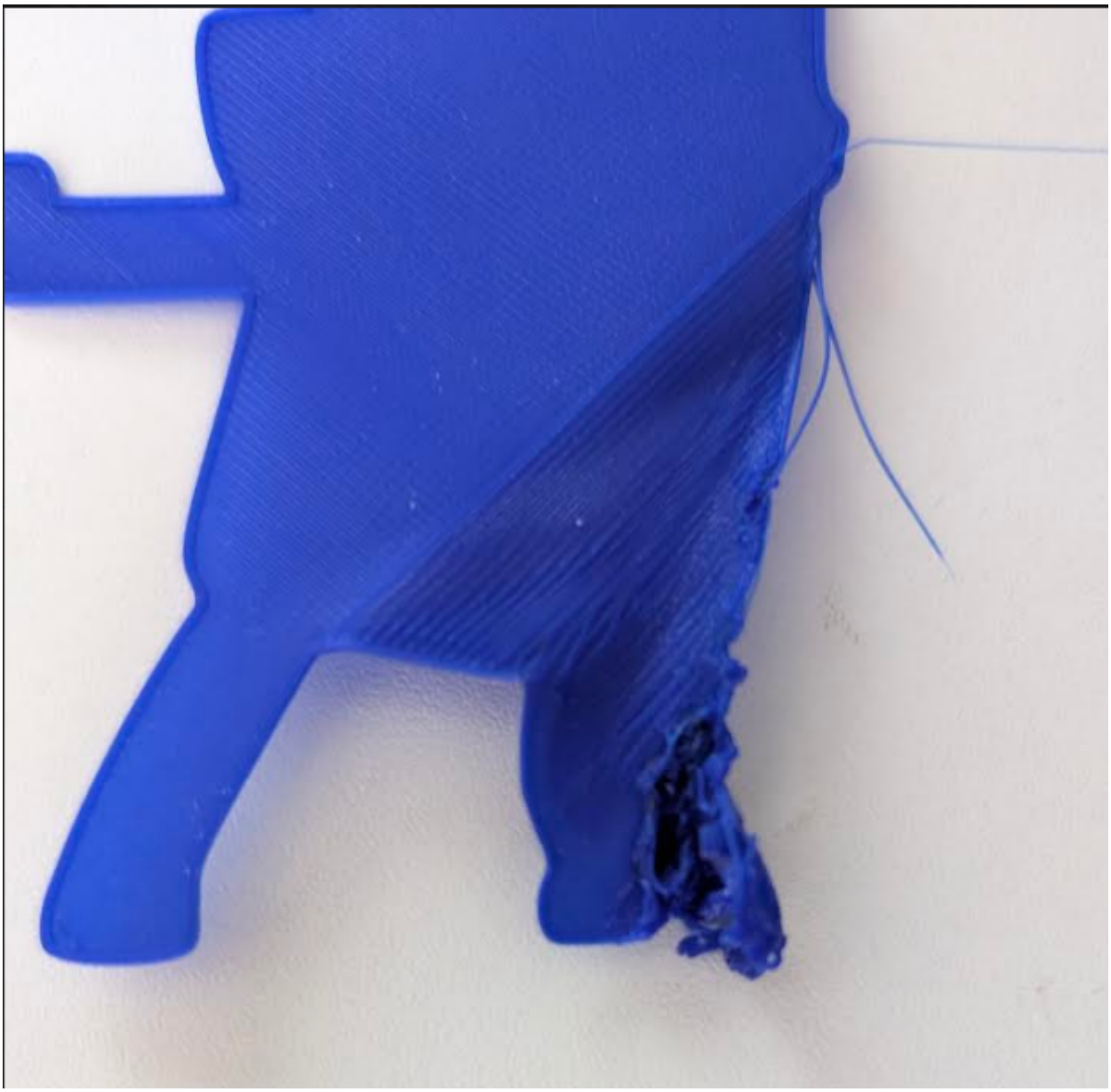
It can be that you import an STL file but want to add color information.

Its easy with the bucket and start drawing.

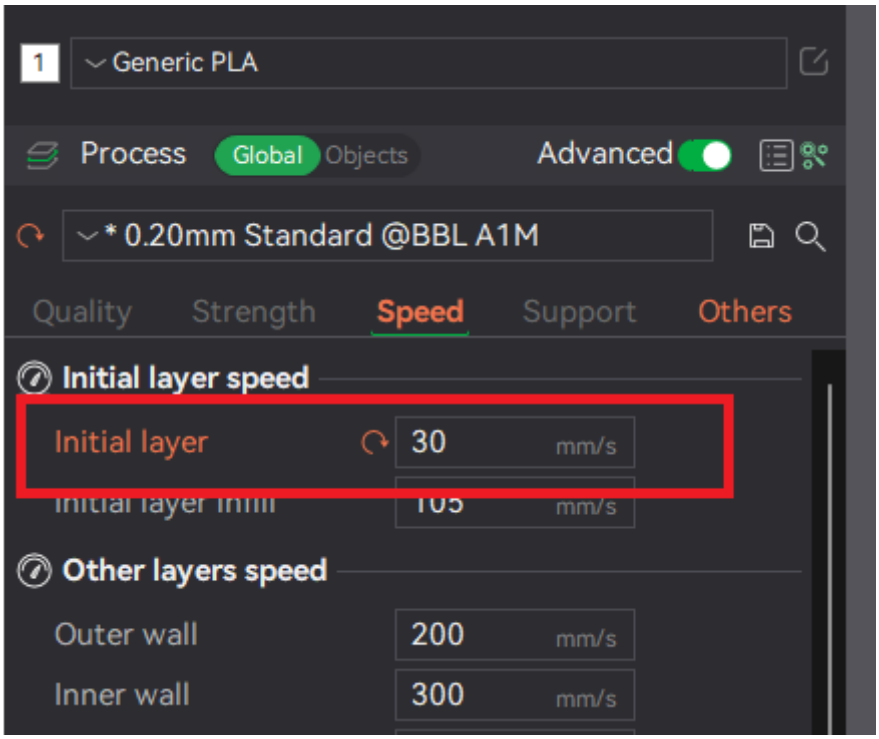


Peeling layers: set slower initial layer

Some fillament seems to be more sensitive for this issue. Trying to adjust the temperature compounded problems.



The solution seems to be to slow down the initial layer. From 50mm/s to 30mm/s


1
Generic PLA
Process
Global
Objects
Advanced
* 0.20mm Standard @BBL A1M
Quality
Strength
Speed
Support
Others
Initial layer speed
Initial layer
30
mm/s
mm/s
Other layers speed
Outer wall
200
mm/s
Inner wall
300
mm/s